



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

2 Nov
ASAP

646.9714
Job Sheet 185154



Part No: 646.9714

Job Qty: 4 ea

Part Name: Body



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/23/18

Job Tracking No:

Due Date: 11/2/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV.E SHEETS 1-3,8 NEW ISSUE 18/05/15 JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/2/18	11/2/18	0.00	0.00	Start Up Machining-1		KT 2018-10-31
110	CNC Vertical Machining	4 pcs	11/2/18	11/2/18	0.22	2.00	HAAS1-1		KT 2018-10-31
120	QC	4 pcs	11/2/18	11/2/18	0.00	0.00	QC2 Machining-1		KT 2018-10-31
130	QC	4 pcs	11/2/18	11/2/18	0.00	0.00	QC8 Machining-1		KT 18/11/01
140	Outsource	4 pcs	11/2/18	11/2/18			ATG001-VC	10	KT 18-11-01
150	Packaging	4 pcs	11/2/18	11/2/18	0.00	0.00	Packaging2		NOV 05 2018
155	QC	4 pcs	11/2/18	11/2/18	0.00	0.00	QC6		NOV 06 2018
160	SprayPaint	4 pcs	11/2/18	11/2/18	0.00	0.67	Spray Paint		9-89
165	QC	4 pcs	11/2/18	11/2/18	0.00	0.00	QC14		DAS
180	Packaging	4 pcs	11/2/18	11/2/18	0.00	0.00	Packaging3-1		NOV 06 2018
190	QC21-SA	4 Ea	11/2/18	11/2/18	0.00	0.00	QC21		DAS 9-89

Part Op 90 - Cut Blank at 7.425"

Descriptions: 110 - 1-Machine per folio FC090

140 - Issue P/O to ATG P00 41516 Hard Black Anodize Color Black and Prime as per Dwg 646.9700

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S1.000X5.000	7075-T6 Sheet1" Thick Plate X 5" Wide	2.4800 ft (.62 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S1.000X5.000	2	20	0

Part Specifications

Specifications could not be found.

Plex 10/23/18 10:57 AM Dart.lajeunesse.marie

ATG

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																														
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				QC / QA Coordinator Approval																																																														
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Container No: S123064



Part: 646.9714

Job No: 185154

Serial No/Batch: S123064

Revision: E

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/31/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041546**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041546

PO Date: 11/1/18

Due Date: 11/5/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: **rush PO :(**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185154	646.9714	Body Issue P/O to ATG : Hard Black Anodize Color Black and Prime as per Dwg 646.9700	Firmed	-	11/5/18	4 pcs	0 pcs	4 pcs	\$17.90/pcs	\$71.60

4 X NOV 05 2018

Line Item Note *advise of fastest ETA *

2	184528	D5575-3	Break Away Tip, Lower Deflector : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5575-3 Certification of Conformity is required.	Firmed	-	11/5/18	10 pcs	0 pcs	10 pcs	\$11.90/pcs	\$119.00
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10 X NOV 05 2018

Line Item Note **rush for Monday**

Plex 11/5/18 3:04 PM dart.tsimiklis.chrisoula



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041546**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	184527	D5575-1	Deflector, Lower Cable Cutter : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5575-1 Certification of Conformity is required.	Firmed	-	11/5/18	10 pcs	0 pcs	10 pcs	\$11.90/pcs	\$119.00
Line Item Note **rush for Monday** 10 x NOV 05 2018											
4	184742	650.9201	Eyelet Bracket Assembly Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 650.9200	Firmed	-	11/5/18	20 pcs	0 pcs	20 pcs	\$10.00/pcs	\$200.00
Line Item Note ** Can I have this by Monday or Tuesday morning at latest? **											
										Grand Total:	\$509.60

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/5/18 3:04 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T7
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916433

Date: 05-Nov-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
4 ea	Part: 646.9714 Body Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 24002	Rev: PO: PO041546 Line: 1	DAS 68 9-89
10 ea	Part: D5575-3 Break Away Tip Lower Deflector Hard Black Anodize per MIL-A-8625F, Type II, Class 2, . Prime IAW Mil-P-23377 J Type I Class N; 1-2 mil max as per QSI 005 Job: 24003	Rev: B PO: PO041546 Line: 2	
10 ea	Part: D5575-1 Deflector, Lower Cable Cutter Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 24004	Rev: A PO: PO041546 Line: 3	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>5/1/19</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

